CERAMBOT module tutorial

Version	**1.0.2**
Time	**20190402**
Author	**Jony**

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1. Note:

The input voltage of the CERAMBOT Pro module is 12V. If you are purchasing a CERAMBOT Pro, you can directly receive 12V from the printer's motherboard.

2. Download the nozzle fixing module:

1) Download the nozzle fixed module from the thingiverse, if you don't have it, you need to design it yourself.
Https://www.thingiverse.com/groups/cerambot/things
2) Print nozzle fixed module and install

3. Modify the firmware

1) Open the M163 settings:http://marlinfw.org/docs/gcode/M163.html

```
/**
 * "Mixing Extruder"
 *   - Adds a new code, M165, to set the current mix factors.
 *   - Extends the stepping routines to move multiple steppers in proportion to the mix.
 *   - Optional support for Repetier Firmware M163, M164, and virtual extruder.
 *   - This implementation supports only a single extruder.
 *   - Enable DIRECT_MIXING_IN_G1 for Pia Taubert's reference implementation
 */
#define MIXING_EXTRUDER
#if ENABLED(MIXING_EXTRUDER)
  #define MIXING_STEPPERS 2            // Number of steppers in your mixing extruder
  #define MIXING_VIRTUAL_TOOLS 16   // Use the Virtual Tool method with M163 and M164
  //#define DIRECT_MIXING_IN_G1       // Allow ABCDHI mix factors in G1 movement commands
#endif
```

2) Open the marlin firmware used by your printer, find the thermistor part, and change to the following settings:

```
#define TEMP_SENSOR_0 998
#define TEMP_SENSOR_1 0
#define TEMP_SENSOR_2 0
#define TEMP_SENSOR_3 0
#define TEMP_SENSOR_4 0
#define TEMP_SENSOR_BED 0
#define TEMP_SENSOR_CHAMBER 0

// Dummy thermistor constant temperature readings, for use with 998 and 999
#define DUMMY_THERMISTOR_998_VALUE 25
#define DUMMY_THERMISTOR_999_VALUE 100
```

3) Modify the temperature protection to 0

#define PREVENT_COLD_EXTRUSION
#define EXTRUDE_MINTEMP 0

4. Modify the slice parameters

1) Specific view software settings section tutorial

5. Using the tutorial

View the CRAMOBOT Pro or CERAMBOT Air tutorial for the module of your choice